

# **ASSEMBLY INSTRUCTIONS**

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—  
SetMe

**SENATOR**

# Assembly Guide

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**WARNING:**  
 FAILURE TO OBSERVE AND COMPLY WITH ALL SAFETY,  
 ASSEMBLY AND OPERATIONAL INSTRUCTIONS  
 REGARDING THIS PRODUCT MAY POTENTIALLY RESULT  
 IN PERSONAL INJURY, INJURY TO OTHERS OR DAMAGE  
 TO SURROUNDINGS.



# Safety Information

## PLEASE OBSERVE ALL SAFETY INSTRUCTIONS

01. Unplug the power cord in case of smoke, smell or unusual noise.
02. A minimum gap of 25mm must be present from the edge of the table to adjacent objects. This includes organisational elements and building structure.
03. Make sure no objects or parts of the body get caught when operating the motor.
04. The work surface must not be adjusted in height if other people are located directly in its location.
05. Do not place any objects or parts of the body between fixed or movable parts.
06. In the case of hitting an obstacle, slight damage (scratching, pressure marks, etc.) to such obstacles may occur.
07. Never open the enclosure of the control unit or power supply. Unauthorized opening of the enclosure or improper repairs may endanger the user and voids all warranty claims.
08. Only professionals authorized by the manufacturer may carry out installation, maintenance or repair.
09. This product must be cleaned with a damp cloth only.
10. This product should not be used by children.
11. The manufacturer assumes no liability for damage resulting from improper use.
12. Plugs and connections must be located in such a way that no fluids come into contact with electrical equipment.
13. The power cable must be secured. Interconnecting cables may be run loosely. All lines and cables must be run in such a manner as to avoid mechanical damage (i.e. shearing, abrasion...).
14. Cables must be sufficiently long enough to allow height adjustment without damaging the cables and wiring (i.e. stretching, crushing).
15. The operation of the control mechanism and the power supply unit requires a minimum of 5°C and a maximum temperature of 40°C.
16. Do not use in an explosive environment.
17. Do not install the control unit:
  - Above or in front of heat sources (e.g. radiators),
  - In small, unventilated or humid rooms,
  - Near easily flammable materials, or near high-frequency devices (e.g. transmitters or similar devices).

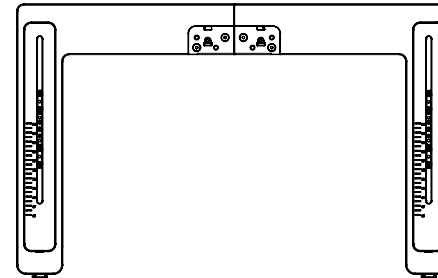
# SETME BACK TO BACK

## ASSEMBLY INSTRUCTIONS

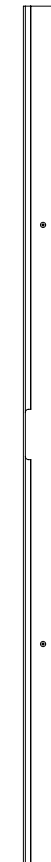
# Back to Back Assembly

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

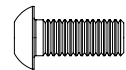
2X LEGS



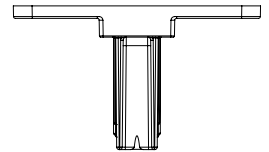
1X CROSSRAIL



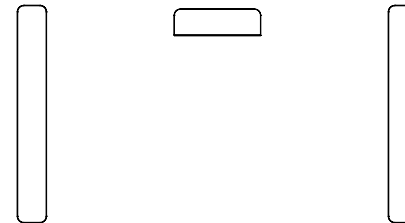
16X M8 X 20MM BUTTON HEAD SCREW



2X LEG SPIGOT CASTINGS



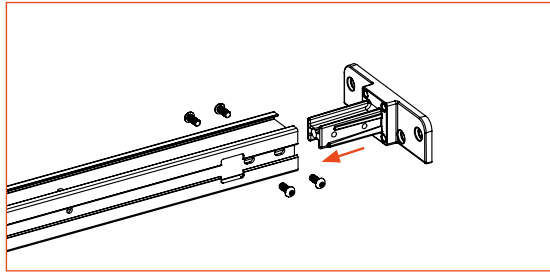
4X LONG + 2X SHORT COVERS





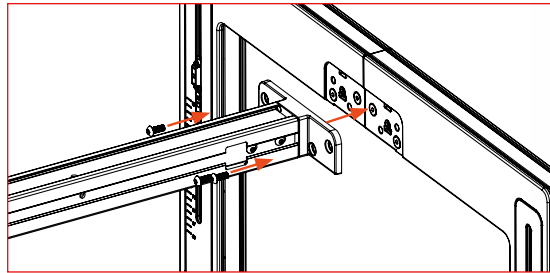
**01**

Slot a spigot casting into the main beam and secure with 4 off M8 x 20mm button head bolts. Repeat at the opposite end.



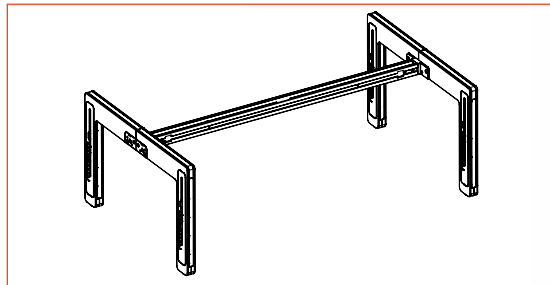
**02**

Place main beam assembly against the exposed centre face of the leg, and secure with 4 off M8 x 20mm button head bolts.



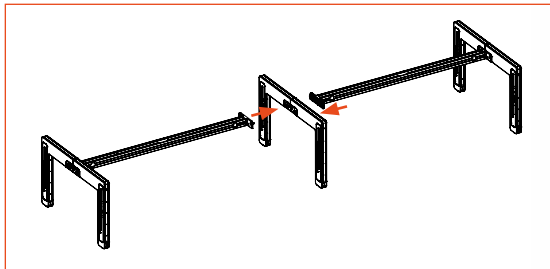
**03**

Repeat at the opposite end.



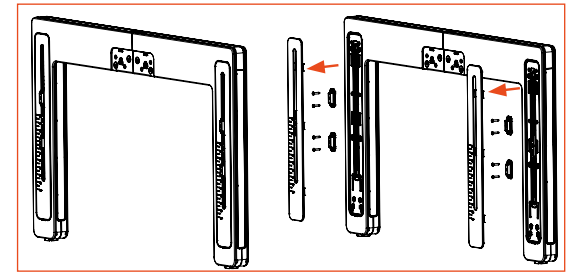
**04**

To create a row of desks, use two end legs and as many mid legs as required, and connect the main beams in the same way.



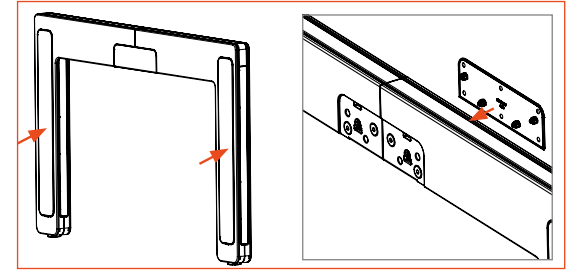
**05**

When you've reached the required length, then remove the covers and castings from the outside faces of the outside legs. Retain for future use.



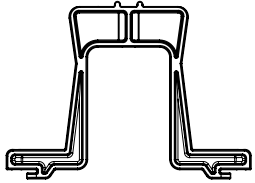
**06**

Attach the leg covers, which connect using snap-fits.

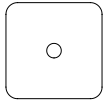


# Lower Cable Tray Back to Back

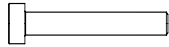
2X CABLE TRAY BRACKETS



2X FIXING PLATES



2X M6X35 CAPHEAD BOLTS



2X NO.8X10MM POZI PAN SELF-TAPPING SCREWS

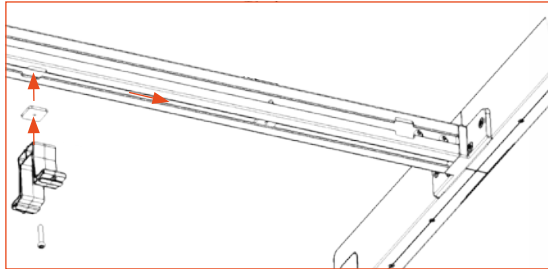


4X CABLE CLAMPS AND SCREWS



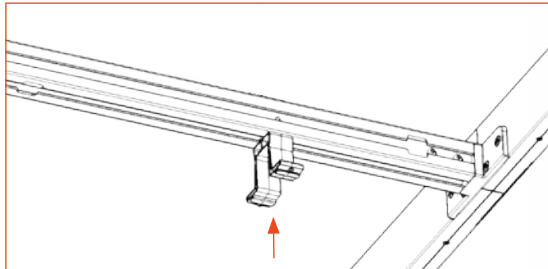
## 01

To attach the lower cable tray holder, fix one bracket to a plate loosely using a caphead bolt.



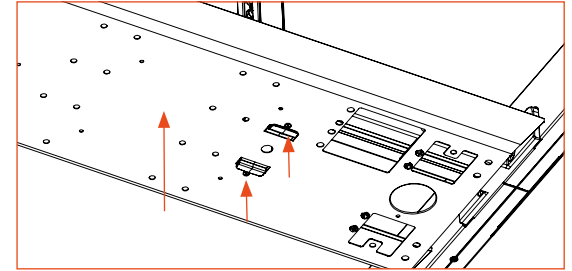
## 02

Slide the assembly along the rail until it lines up with the guide hole, then tighten.



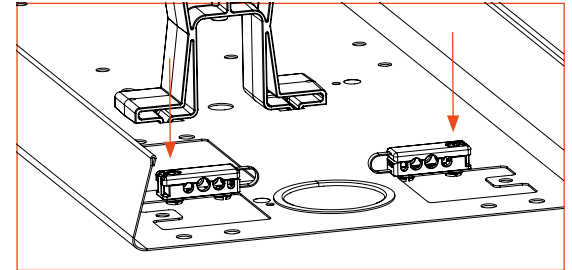
## 03

Raise the lower cable tray to the holders and slot both sets of hooks in as shown. This will require you to flex the bracket slightly. Secure using 2 off No.8 self tapping screws.



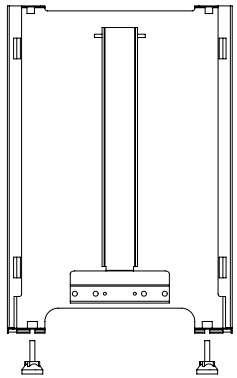
## 04

Snap cable clamps into the tray where needed.

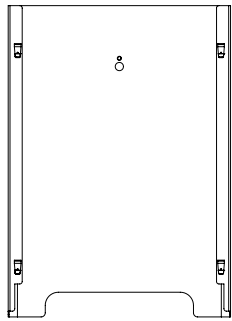


# Vertical Cable Management Back to Back

1X VCM BODY WITH FEET



1X VCM COVER



6X CABLE  
RETAINER CLIPS



1X CABLE  
CLAMPS



2X M6X16MM FLANGE  
HEAD BOLTS

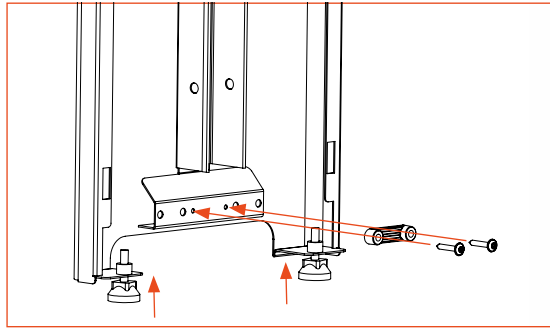


2X NO.8 FLANGE  
HEAD POZI SCREWS



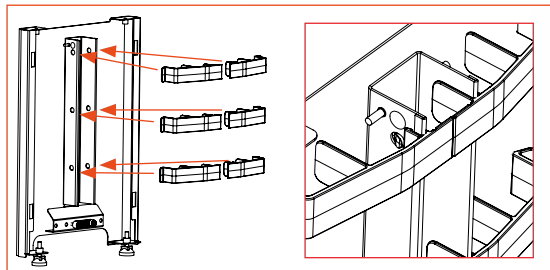
## 01

Firstly, using the 2 No.8 flange head pozi screws, fix the cable clamp to the VCM body and screw in the feet.



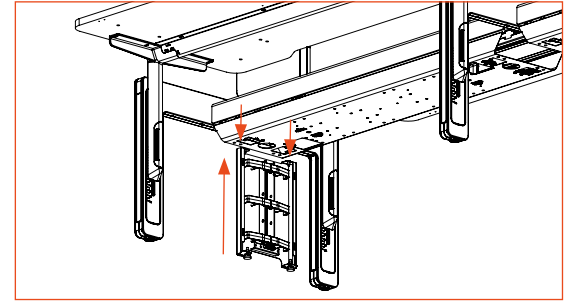
## 02

Press the 6 cable retainer clips around the spine of the VCM body until they click into the holes.



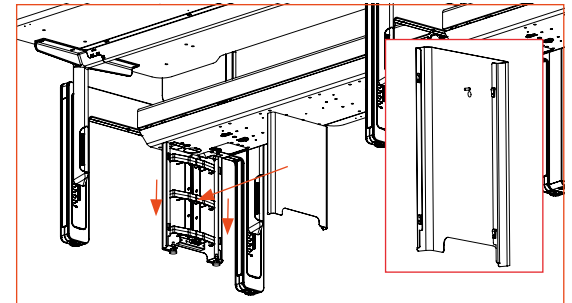
## 03

Lift the VCM body up to the underside of the cable tray, and fasten from above with 2x M6 x 16mm flange head bolts.



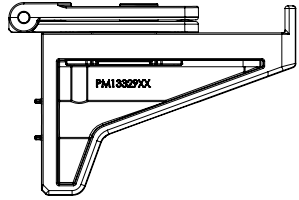
## 04

Replace the VCM cover by aligning the four hook clips with the holes in the VCM body, pressing them in and slotting downwards.

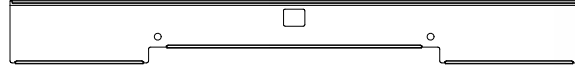


# Cable Tray Covers

4X TRAY COVER BRACKETS  
(X2 FOR SINGLE DESK)



2X TRAY COVERS  
(X1 FOR SINGLE DESK)



4X THUMB SCREWS  
(X2 FOR SINGLE DESK)



4X PLATES  
(X2 FOR SINGLE DESK)

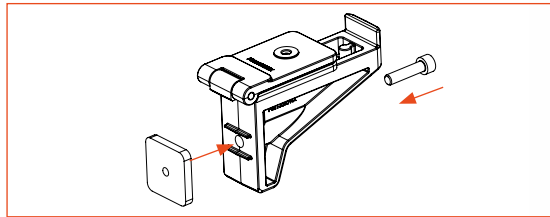


4X M6 X 25MM CAP  
HEAD BOLTS  
(2X FOR SINGLE DESK)



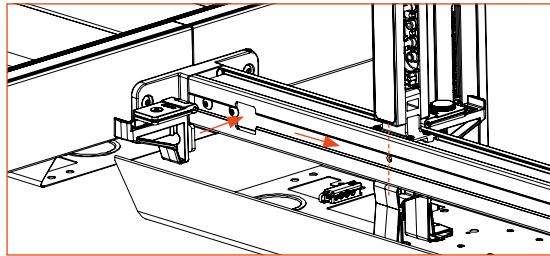
## 01

Firstly, attach the plates to the cover brackets loosely using the pre-loaded M6 screw.



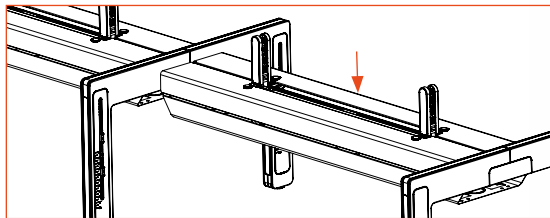
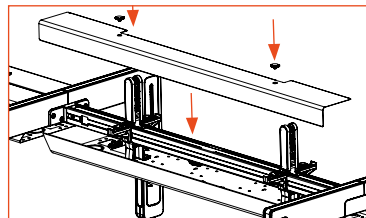
## 02

Next, fit the cover hinges into the side channel of the main beam, then slide along until it's aligned centrally with holes on the vertical face of the main beam. Tighten M6 x 25mm cap head bolt. Repeat this at the opposite end of the beam.

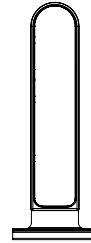


## 03

Position the lower cable tray cover onto the hinges and secure with two plastic thumb screws. Repeat on the other side.



2X FABRIC SCREEN  
BRACKETS

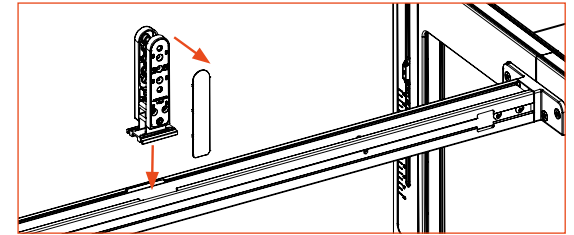


1X FABRIC SCREEN DIVIDER



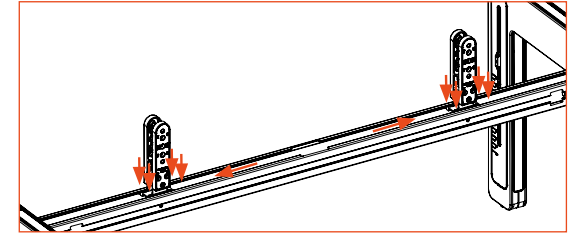
## 01

Remove caps from all screen brackets and ensure that the bolt holes for each are facing the same way. Place the brackets into the top channel through the wider section.



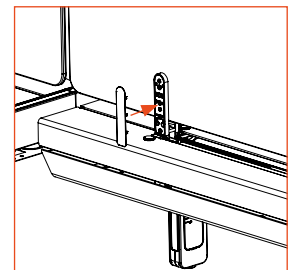
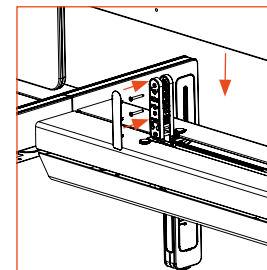
## 02

Slide so they align centrally with holes on the vertical face of the main beam. Secure each clamp with 4 off M8 x 12mm grub screws. Remove 2 off M6 x 45mm countersunk screws from each bracket.



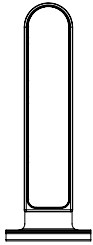
## 03

Lower the screen into place and secure with the 2 off M6 x 45mm screws on each screen bracket, then replace the screw covers.



# Glass Screen Divider

2X GLASS SCREEN BRACKETS

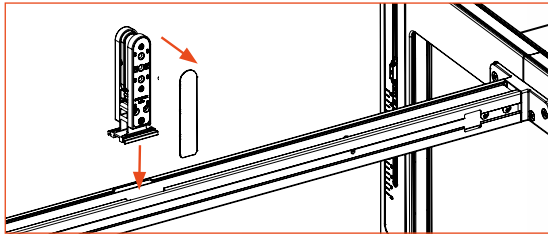


1X GLASS SCREEN DIVIDER



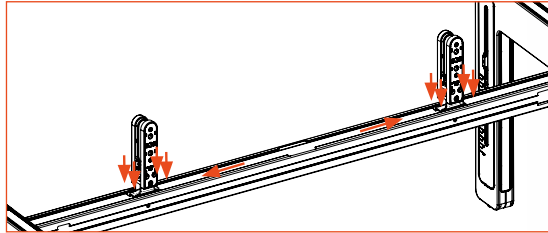
**01**

Remove caps from all screen brackets and ensure that the bolt holes for each are facing the same way. Place the brackets into the top channel through the wider section.



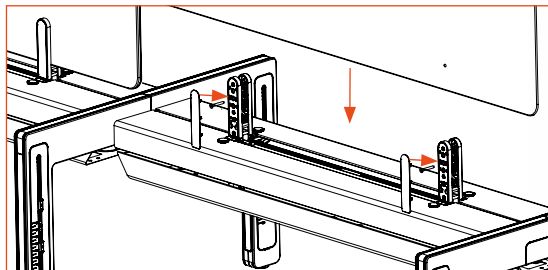
**02**

Slide so they align centrally with holes on the vertical face of the main beam. Secure each clamp with 4 off M8 x 12mm grub screws. Remove 1 off M6 x 45mm countersunk screw from each bracket.



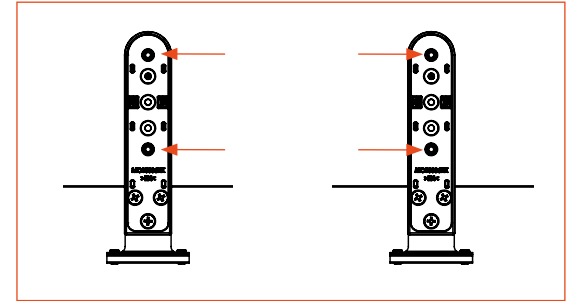
**03**

Lower the glass divider into place and insert 1 off M6 x 45mm countersunk bolt through the central hole of the bracket and the hole in the divider and tighten. Repeat for the other bracket.



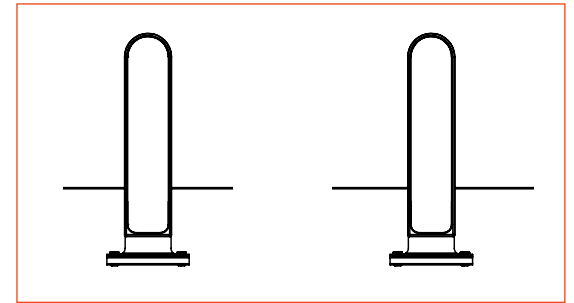
**04**

Tighten the screws at the top or bottom of the brackets to adjust the screen until it sits vertically.



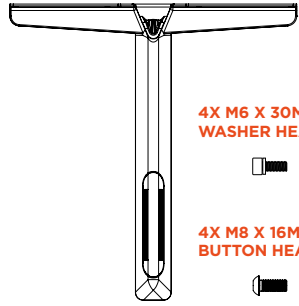
**05**

Replace the caps onto the screen brackets.



# Height Settable Module

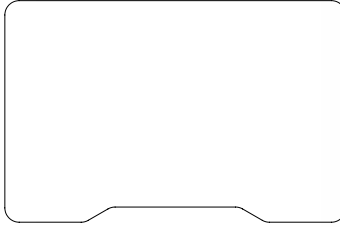
2X ARM ASSEMBLIES



1X ALLEN KEY



1X WORK SURFACE



4X M6 X 30MM SERRATED WASHER HEAD BOLTS



4X M6 X 30MM CAP HEAD BOLTS



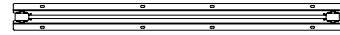
4X M8 X 16MM BUTTON HEAD BOLTS



16X M6 X 16MM CAP HEAD BOLTS



1X V-BEAM

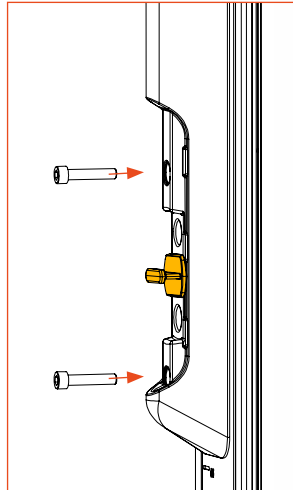
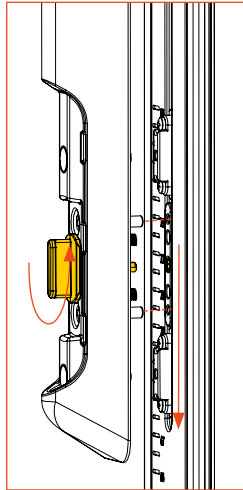


## 01

Turn the yellow locking catch 90° anticlockwise.

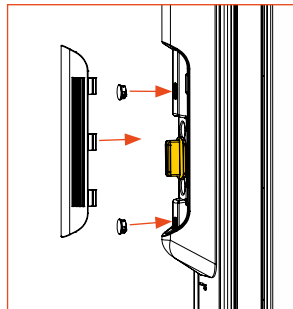
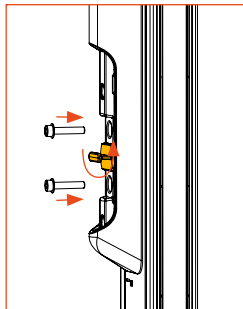
To attach the arms, move the sliders in the leg assembly to their lowest possible position, then line up the 2 springs in the back of the arm with the 2 holes in the locking block above and below the central yellow hexagonal hole.

Secure the arm to the arm slides with 2 off M6 x 30mm bolts in the far top and bottom holes. Hand tighten with Allen key provided.



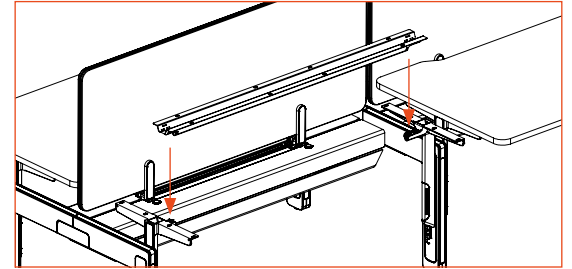
## 02

Next, turn the catch another 90 degrees anti-clockwise then screw 2 off M6 x 30mm serrated washer head bolts into the central two holes and fit the caps into the two holes from the previous step. Finally, replace the main cover cap.



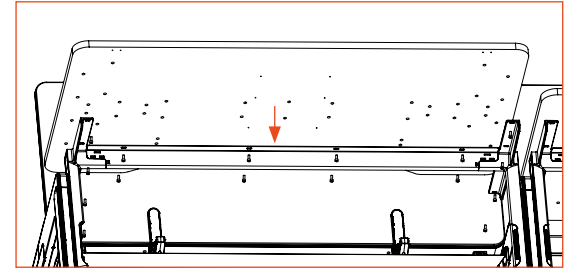
## 03

Lower the V-rail onto the connection points on the arms. Lock in place with 2 off M8 x 16mm button head bolts at each end.



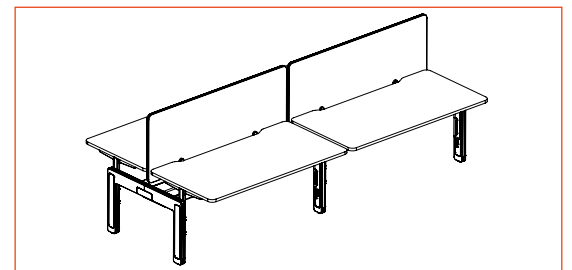
## 04

Fit top to the main beam and secure with 16 off M6 x 16mm cap head bolts.



## 05

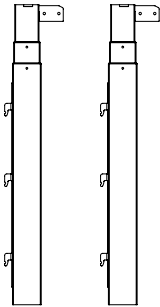
The completed bench system should look like the setup shown on the right.



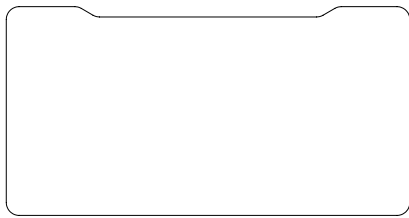
# Height Adjustable Module

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

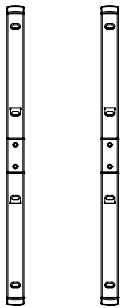
2X LIFTING COLUMNS



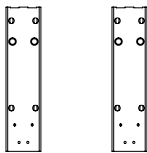
1X WORK SURFACE



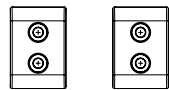
2X OUTRIGGERS



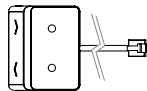
2X BEAMS



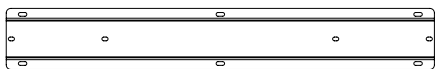
2X COLUMN END CAP



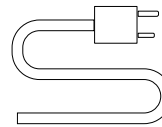
1X HAND SWITCH



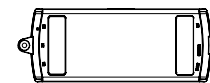
1X SHROUD



1X POWER CABLE



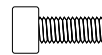
1X CONTROL BOX



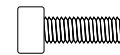
2X CONTROL BOX CLIPS



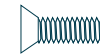
22X M6X16MM CAP HEAD BOLTS



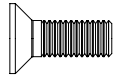
4X M6X20MM TAPTITE CAP HEAD BOLTS



8X M6X16MM TAPTITE COUNTERSUNK BOLTS



4X M10X20MM SOCKET COUNTERSUNK BOLTS



4X NO.10 X 3/4" POZI COUNTERSUNK WOOD SCREW



9X NO.8 3/4" POZI FLANGE WOOD SCREW



5X 1/4" NYLON P CLIP NO.8 HOLE BLACK



4X M8 X 35MM SOCKET COUNTERSUNK BOLTS



6X M6 X 10MM SOCKET CONE POINT SET SCREW



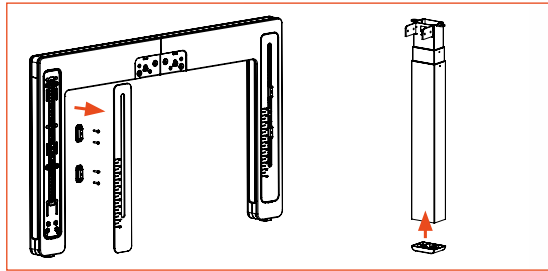
1X PERFORATED LABEL



**01**

Remove the leg covers and slider castings where modules are to be fitted (retain these for future use).

Fix column End Cap to the Height Adjustable column using 2 off M10 x 20mm Socket countersunk bolts. Repeat this on the other Column.

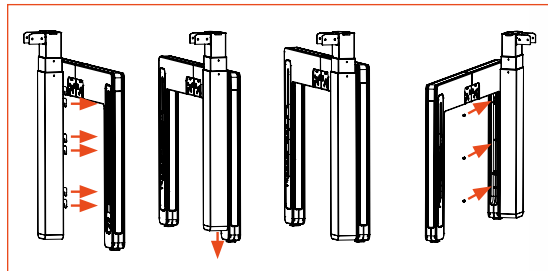


**02**

Hook column onto the leg using the 6 slots indicated and ensure hooks are fully engaged. Remove the inside infill.

Secure column in place with 3 off x M6 x 10mm Cone Point Grub screws, then replace the infill.

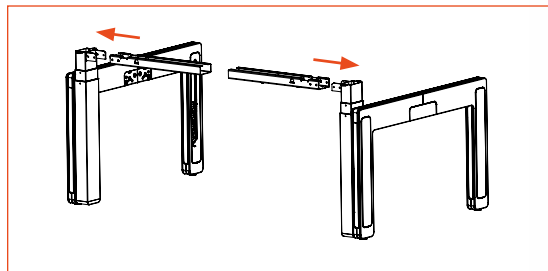
Repeat on opposite side.



**03**

Fix one beam section to the top of its respective Height Adjustable Column using 4 off M6 x 16 CSK Taptite bolts. These are self-tapping, so holes are untapped.

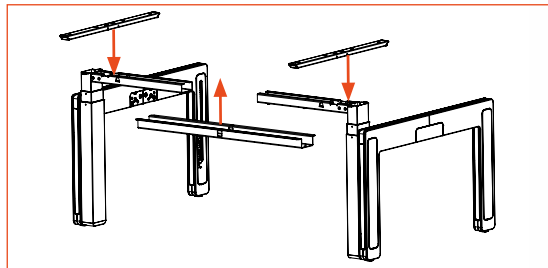
Repeat on opposite side.



**04**

Attach outrigger to beam using 2 off M8 x 35mm countersunk bolts.

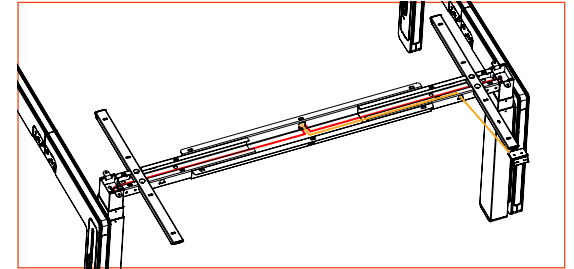
Attach under shroud to beam using 4 off M6 x 20mm taptite cap-head bolts. These are self-tapping, so holes are untapped.



**05**

Feed the column cables through the square hole.

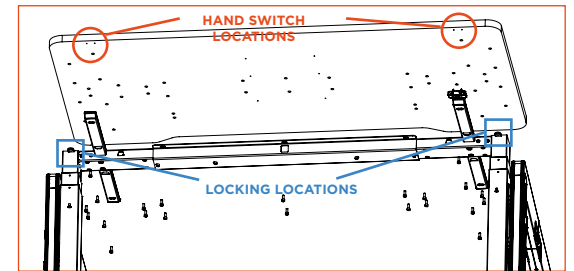
Feed the switch lead through the hole on the pressed side - Ensure to put excess cable in the beam.



**06**

Fit top using 22 off M6 x 16mm cap heads, then lock off frame, once you have ensured the top is central, using 4 off No.8 x 3/4" CSK wood screws.

Fit hand switch on the desired side using 2 off No.8 x 3/4" Flange head wood screws.



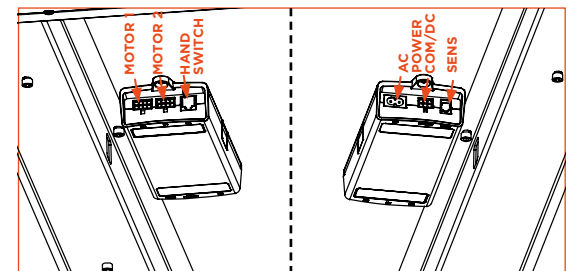
**07**

Attach clips to box.

Attach control box using 2 off No.8 x 3/4" flange head wood screws.

Plug in all cables making sure that the power is last to the fitted. (See step 9 for details)

Manage cables using clamps and clips provided. Plastic clips are attached to the back of the control box.

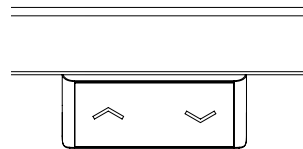
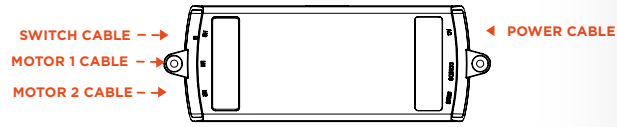




08

Assembly MUST be done in the following order:

1. Connect a motor to the control box stating M1
2. Connect a motor to the control box stating M2
3. Connect the switch cable
4. Connect the power cable
5. Ensure all connections are fully engaged.  
Only once the process above has been done correctly, then follow the instructions below.
6. Turn the power on and listen carefully for 2 clicks coming from the control box.
7. If you do not hear 2 clicks, unplug the power and all cables from the Control Box and try again. Check to ensure that the correct cables are seated within the correct inputs, i.e. motor 1 is connected to M1.
8. Press and hold the down button on the switch to fully lower the desk.
9. Release the down button, and press it again for a minimum of 5 seconds. The Work Surface will “jump” moving downward by a 5mm and then back up by 5mm. Once complete, you may release the down button.
10. The desk motors are now properly calibrated. This must be done each time power is lost and restored to the desk. “DO NOT UNPLUG” stickers have been provided and should be used where possible.



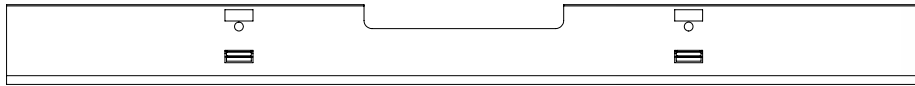
Please ensure all electronic devices such as computers, above desk power units, monitors, and personal accessories have their power cables run through the Cable Tray. Use power extensions if original cables are not long enough.

If all cables are properly organized, you should see minimal to no wiring exposed - Use the warning sticker on the main plug.

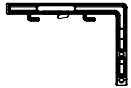
# Upper Cable Tray

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

1X UPPER CABLE TRAY



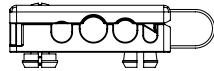
2X BRACKETS



4X M6X25MM CAP HEAD BOLTS

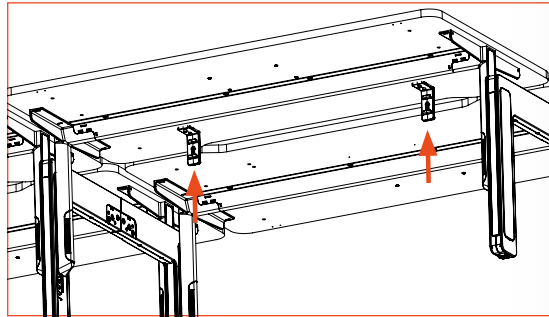


2X CABLE CLAMPS AND SCREWS



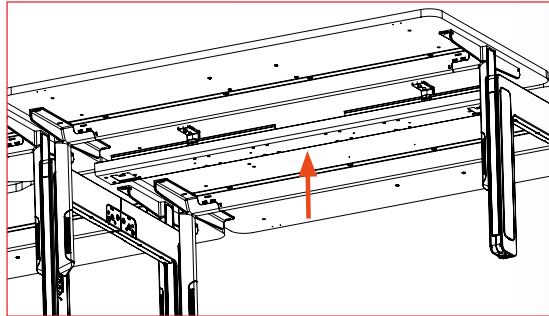
## 01

Fasten both brackets into the underside of the desk top using the four M6x25mm bolts provided.



## 02

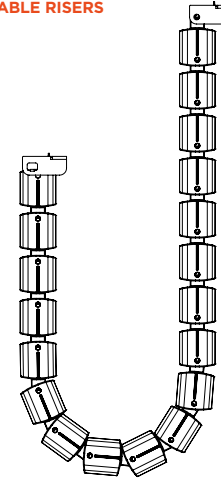
Hook the upper cable tray onto the two brackets.



# Flexible Vertical Cable Management

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

2X CABLE RISERS



2X M6X12MM SOCKET FLANGE HEAD BOLTS

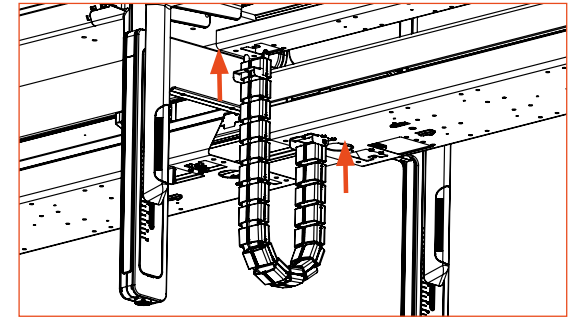


2X M6 NUTS



## 01

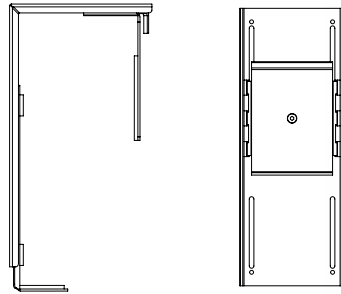
Fix one end of the Cable riser to the upper cable tray using a M6x12mm flange head bolt and nut, then fix the other end to the underside of the lower cable tray using the remaining bolt.



# CPU Holder - Height Adjustable

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

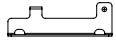
1X MAIN HOUSING      1X SLIDING RAIL



4X M6X16MM  
BUTTON HEAD  
BOLTS

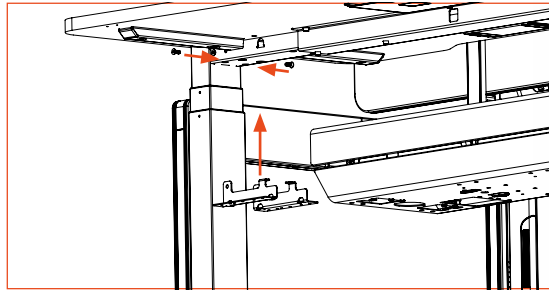


2X BRACKETS



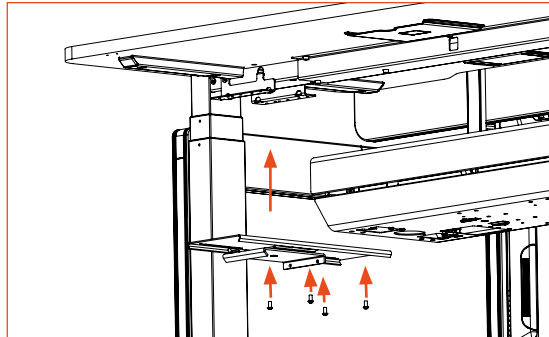
## 01

Unscrew 2 off M6 x 16 CSK bolts from the frame rail, then raise the two brackets into place either side of the rail so that the hooks enter the rail, and fasten the bolts into the same holes.



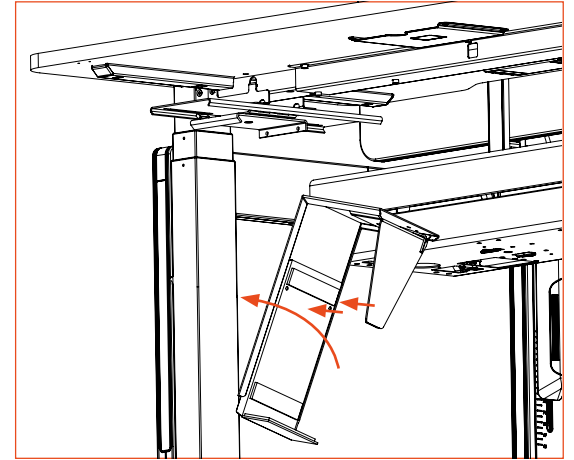
## 02

Raise the sliding rail up to the brackets and move the slider, if required, to insert 4 off M6 x 16mm button head bolts.



## 03

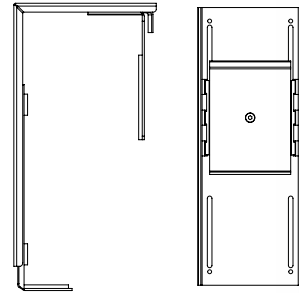
Tilt the main housing and load onto the hinged channel sat in the sliding rail, then tighten the two pre-loaded grub screws in the hinged channel to lock the main housing in place.



# CPU Holder - Height Settable

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

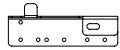
1X MAIN HOUSING 1X SLIDING RAIL



4X M6X16MM  
BUTTON HEAD  
BOLTS

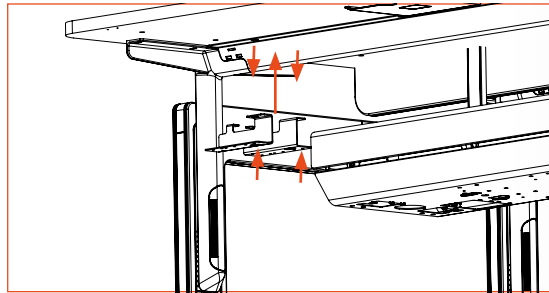


2X BRACKETS



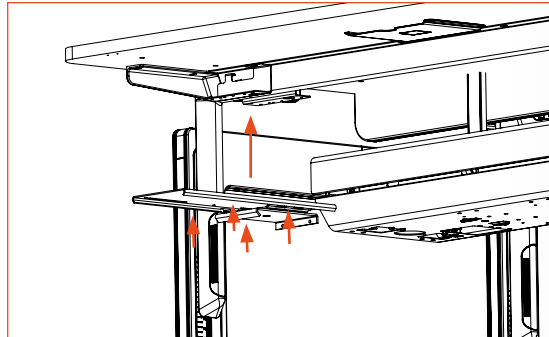
## 01

Unscrew 2 off M6 x 16mm Cap Head bolts securing the rail to the top, then raise the two brackets into place either side of the rail so that the hooks enter the rail, and fasten the bolts into the same holes.



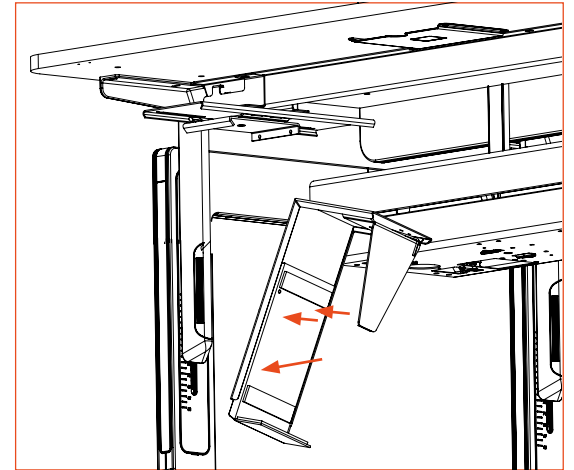
## 02

Raise the sliding rail up to the brackets and move the slider, if required, then insert the 4 off M6 x 16mm button head bolts from below.



## 03

Tilt the main housing and load onto the hinged channel sat in the sliding rail, then tighten the two pre-loaded grub screws in the hinged channel to lock the main housing in place.



# Desk Divider Single Screen

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

1X SINGLE  
DESK DIVIDER

1X 1MM  
ALUMINIUM  
SHIM



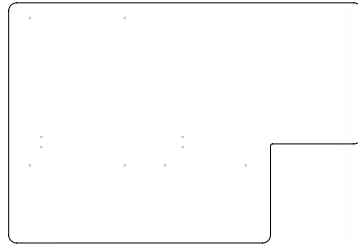
1X FOOT



2X NO.8 1 1/2"  
FLANGE HEAD  
POZI SCREW

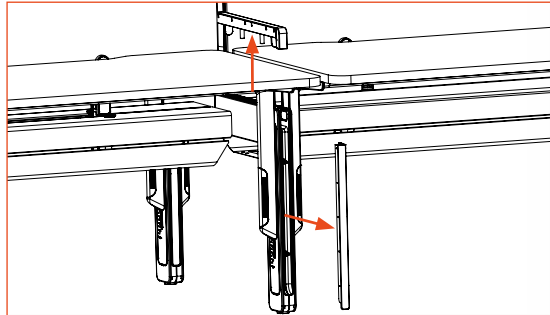


2X NO.8 X 100MM  
COUNTERSUNK  
SCREWS



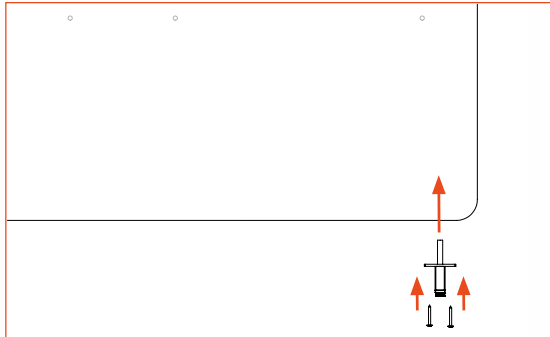
## 01

Remove both infills from the central leg of the bench setup. Retain for future use.



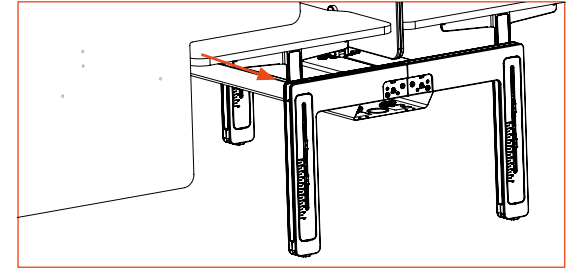
## 02

Insert the foot provided into the hole in the bottom corner of the divider and secure with 2 off No.8 x 1 1/2" flange head screws.



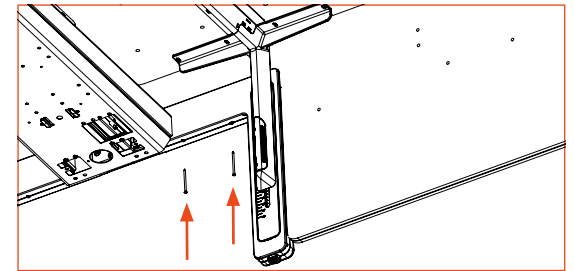
## 03

Slide the divider into the slot on the leg



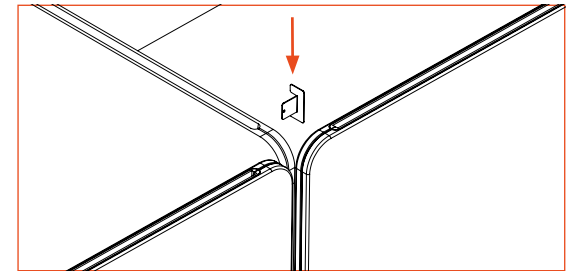
## 04

Insert 2 off No.8 x 100mm countersunk screws through the underside of the leg and into the divider from below.



## 05

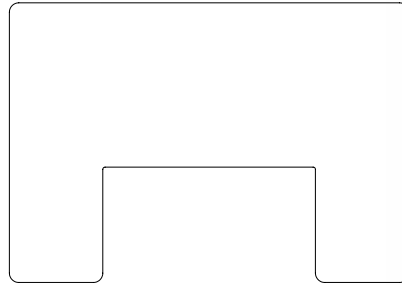
Slide the shim between the dividers and push downwards below the radius of the divider corner. They should sit at least 100mm below the top of the divider.



# Desk Divider Back to Back Screen

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

1X SINGLE  
DESK DIVIDER

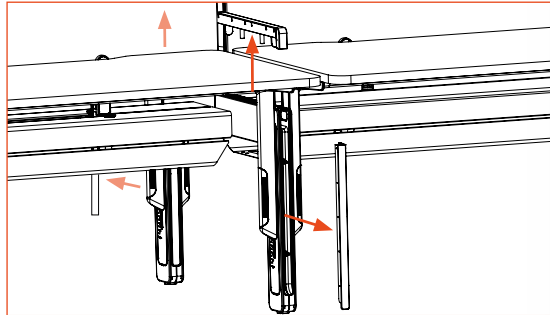


2X NO.8 X 100MM  
COUNTERSUNK SCREWS



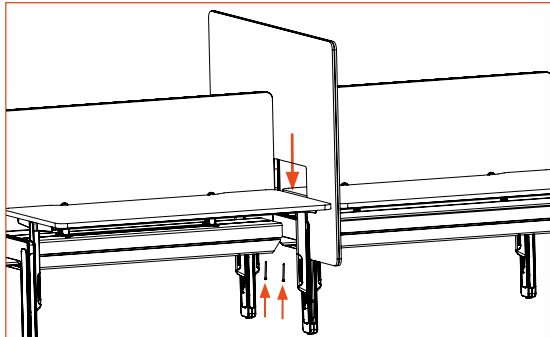
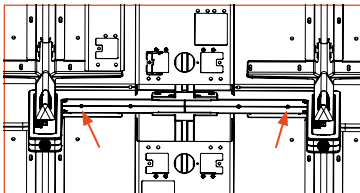
## 01

Remove both infills from the central leg of the bench setup. Repeat on the opposite side and retain all for future use.



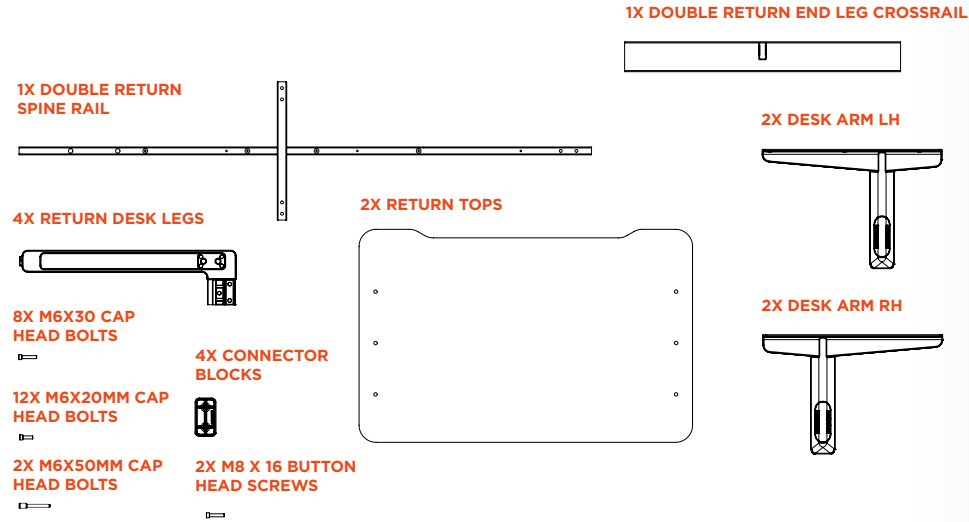
## 02

Lower the double divider onto the leg, then secure from below with 2 off No.8 x 100mm screws in the holes highlighted below.



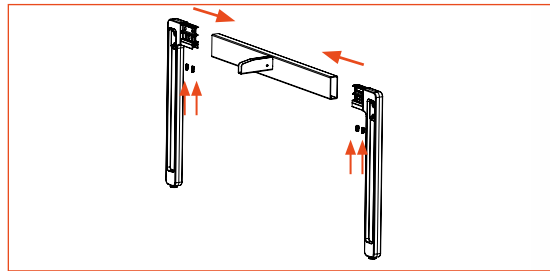
# Double Return Frame Assembly

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.



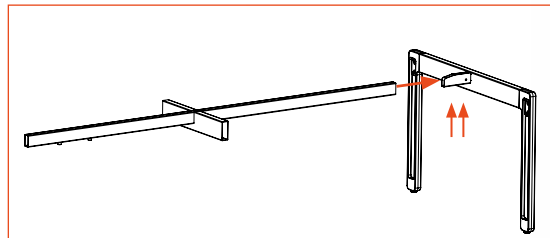
## 01

Take the return leg crossrail, slot a return desk leg into each end, and secure each with two set screws from below.



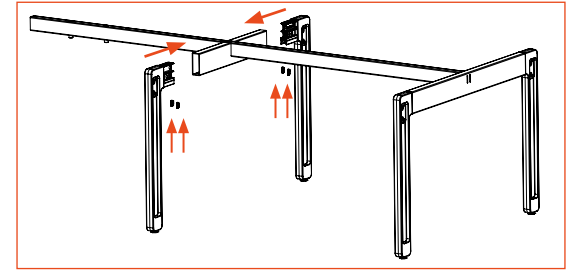
## 02

Slot the leg assembly into the end of the spine rail and secure from below with two 2 off M8 x 16mm button head screws.



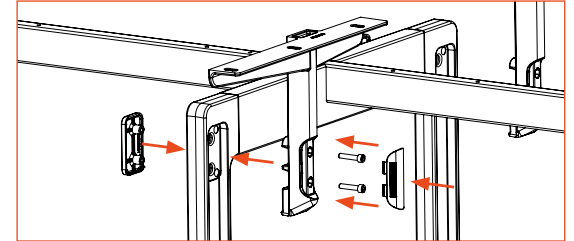
## 03

Slot the remaining two end legs into the crossrail mid-way along the spine part and secure each with two set screws from below.



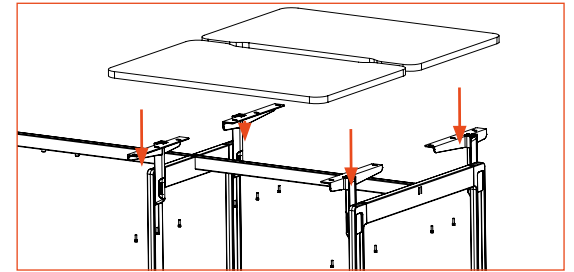
## 04

Align the two holes in the return desk arm with the connector block on the other side of the leg (ensuring ridge is at the bottom), then secure with 2 off M6 x 30mm cap head bolts and replace the cover cap. Repeat this process for the other 3 arms.



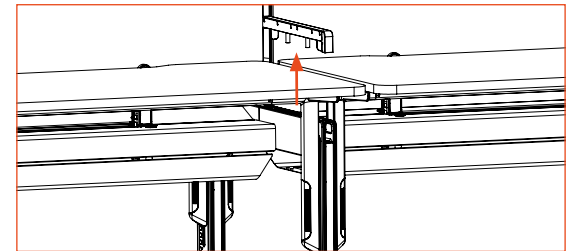
## 05

Place return tops onto the crossrails, with the cutout facing inwards. Secure each end of each top from below with 3 off M6 x 20mm cap head bolts.



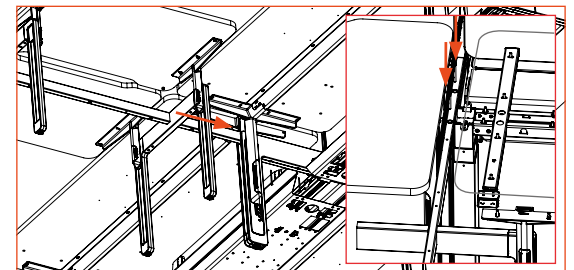
## 06

Remove top infill from the bench mid-leg. Retain for future use.



## 07

Move double return assembly towards the main bench of desks, and slide spine into the bench mid-leg. Secure with 2 off M6 x 50mm cap head bolts from above.



# Return Frame Screens

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

1X SCREEN



1X 1MM ALUMINIUM SHIM



3X LEG SCREEN RETAINING POST



4X NO.8 FLANGE HEAD POZI SCREWS

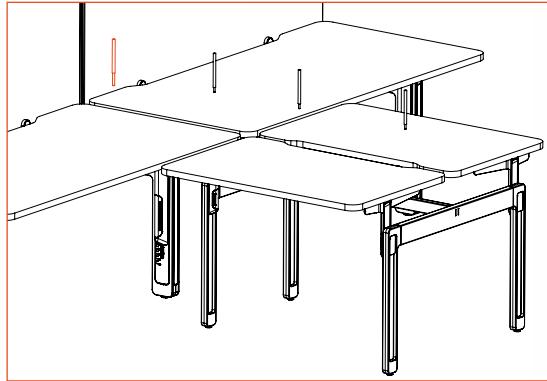


1X RETURN LEG POST



## 01

If return divider is required, screw screen retaining posts into the holes in the return spine rail.

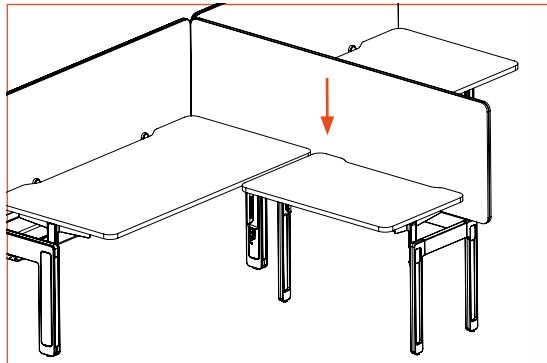


## 02

Remove the bolt closest to the central screens and replace with the return leg post.

## 02

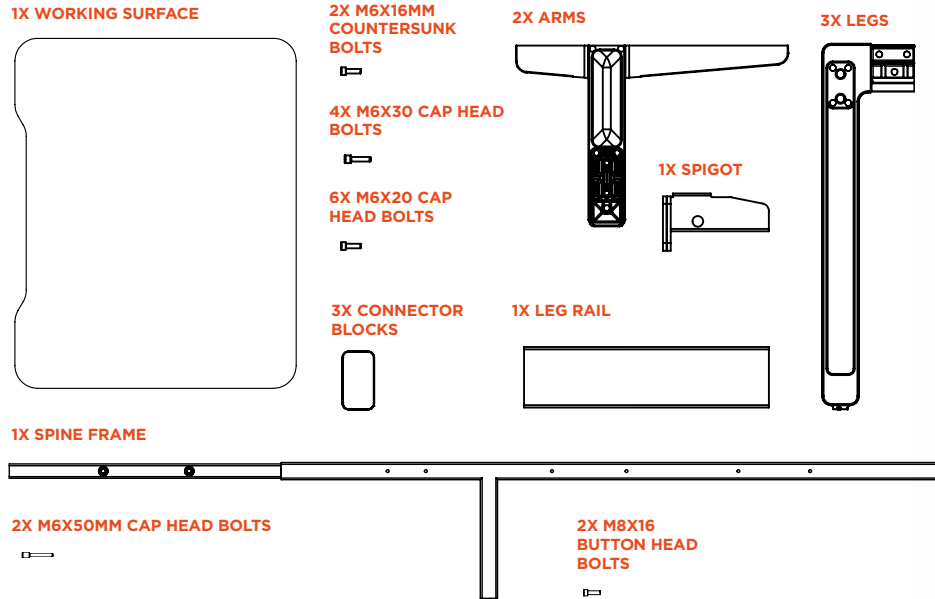
Lower divider onto retaining posts and secure from below with No.8 x 1 1/2" CSK Screws. The process is the same whether for a single return or double return.





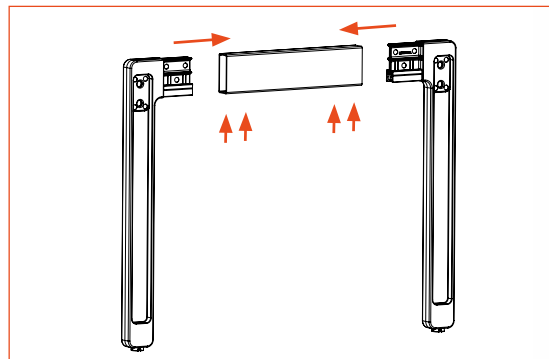
# Single Frame Return Mounted

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.



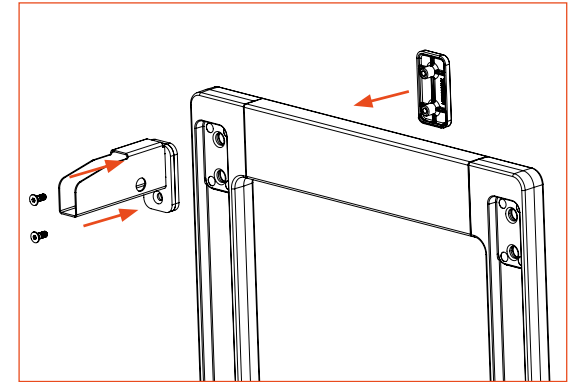
## 01

Take the leg rail, slot a leg into each end, and secure each by tightening the two set screws from below.



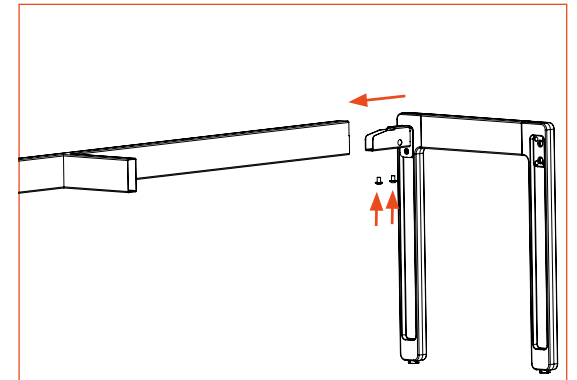
## 02

Hold the spigot against the leg assembly and screw 2 off M6 x 16mm countersunk bolts through to a connector block on the other side.



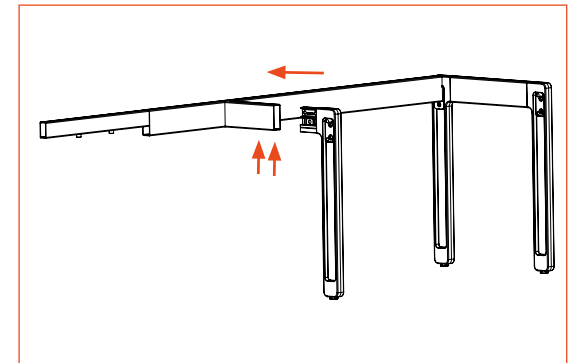
## 03

Fit the spine rail around the spigot and secure from below with 2 off M8 x 16mm button head bolts.



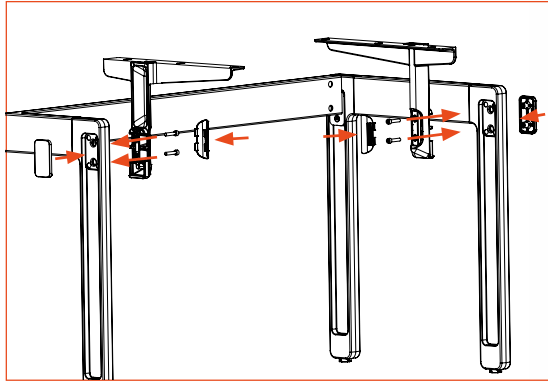
## 04

Attach the third leg and secure from below in the same way, by tightening the set screws.



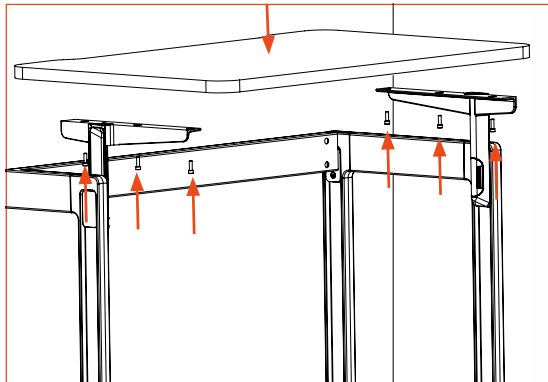
**05**

Remove the cover from an arm assembly and place 2 off M6 x 30mm screws through the arm, through the holes in the leg, and into the connector block on the opposite side. Tighten the screws, replace the cover and repeat for the remaining arm.



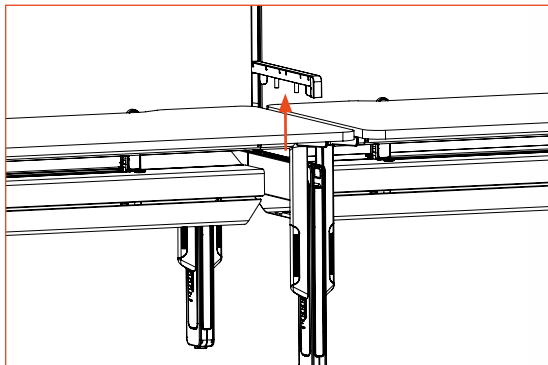
**06**

Lower the top onto the arms so that the holes in the underside align with the holes in the arms. Insert 3 off M6 x 30mm screws through each arm and into the top from below.



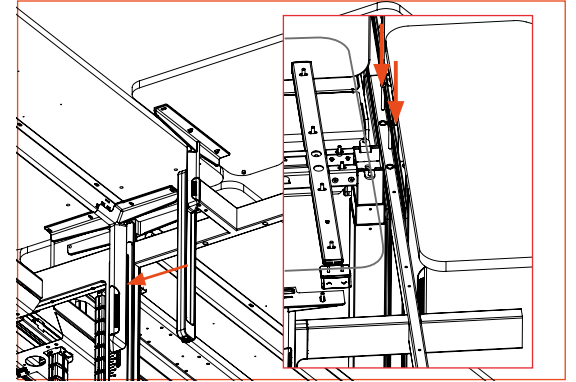
**07**

Remove top infill from the bench mid-leg and retain for future use.



**08**

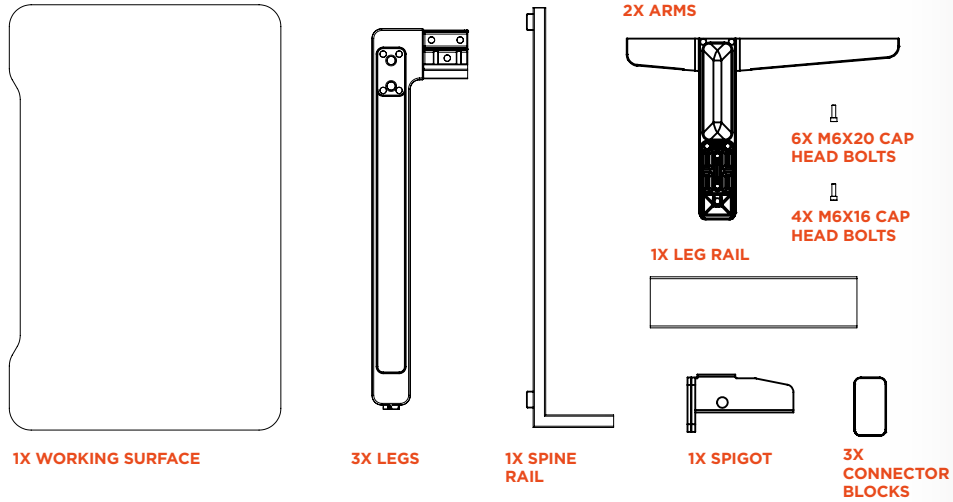
Move single return assembly towards the main bench of desks, and slide spine into the bench mid-leg. Secure using 2 off M6 x 50mm cap head bolts from above.



If screen is required, refer to previous section  
- 'Return Frame screens' on Page 38

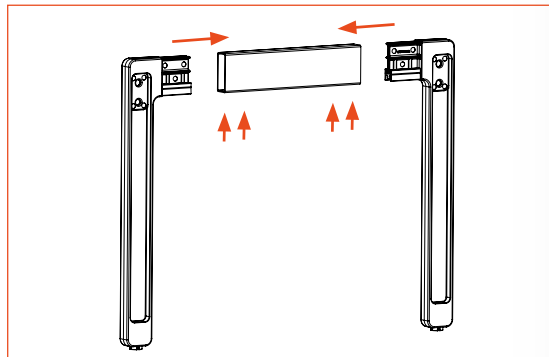
# Single Return Screen Mounted

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS  
DEPENDING ON THE MODEL OF DESK ORDERED.



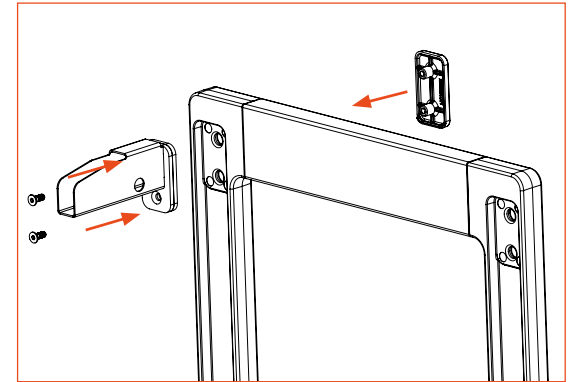
## 01

Take the leg rail, slot a leg into each end, and secure each with two set screws from below.



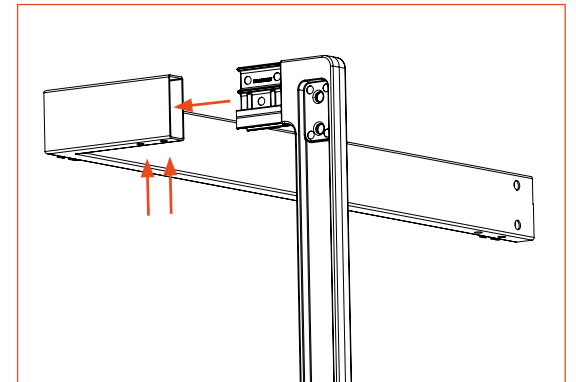
## 02

Hold the spigot against the leg assembly and screw 2 off M6 x 16mm countersunk bolts through to a connector block on the other side.



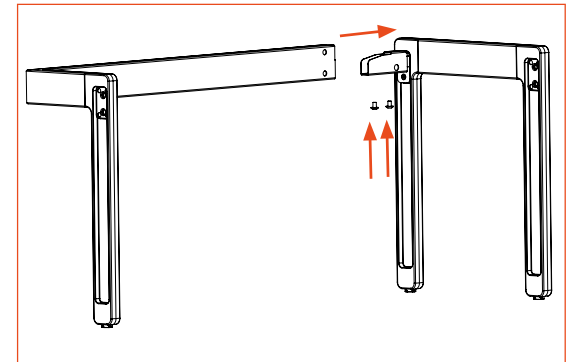
## 03

Take the spine rail and fit the remaining leg into the shorter end, securing from below with 2 off M6 x 16mm set screws.



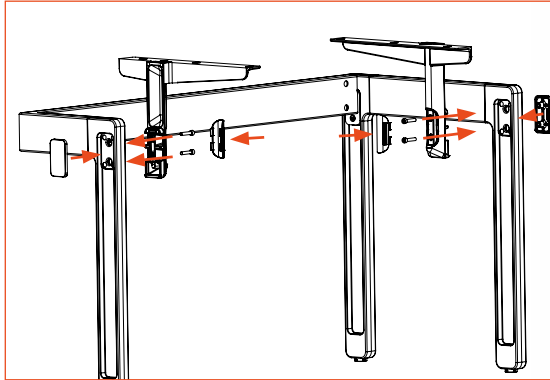
## 04

Fit the spigot from the double leg assembly into the spine rail and fix from below with 2 off M8 x 16mm button head bolts.



**05**

Remove the cover from an arm assembly and place screws through the arm, through the holes in the leg, and into the connector block on the opposite side. Tighten the screws, replace the cover and repeat for the remaining arm.

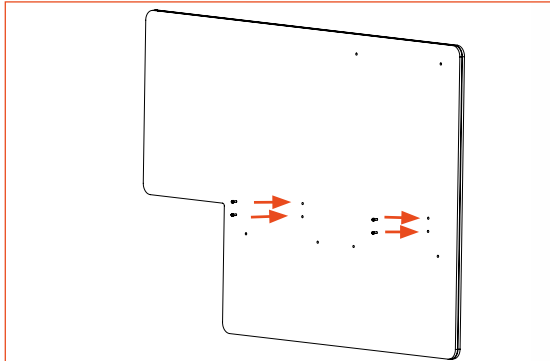


**06**

REFER TO LEG SCREEN SECTION - SINGLE DESK DIVIDER ON PAGE 32

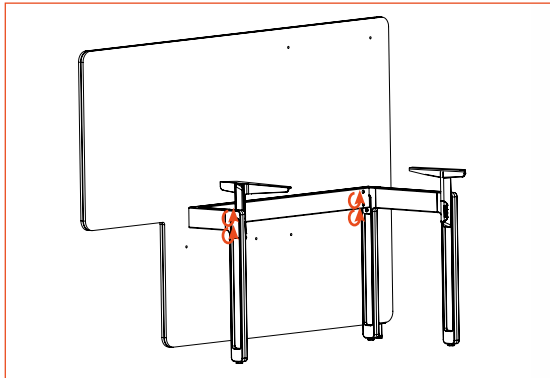
**07**

Once the divider screen is attached to the desk setup, loosely screw the 4 off M6 x 16mm cap head bolts into the holes shown.



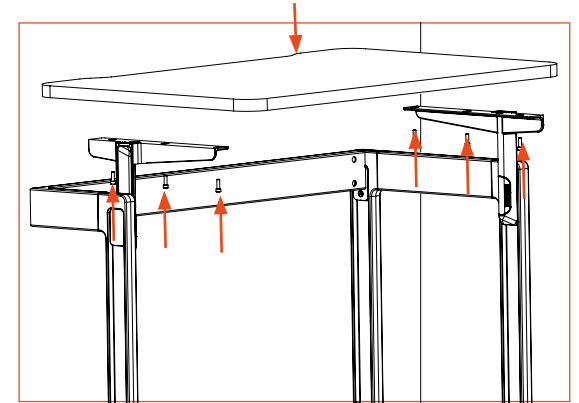
**08**

Using a hex key, tighten the 4 off bolts to lock the return securely against the screen.



**09**

Lower the top onto the arms so that the holes in the underside align with the holes in the arms. Insert 3 off M6 x 20mm cap head bolts through each arm and into the top from below.



# SETME SINGLE DESK

## ASSEMBLY INSTRUCTIONS

# Single Frame

ACTUAL COMPONENTS MAY DIFFER FROM THE ILLUSTRATIONS DEPENDING ON THE MODEL OF DESK ORDERED.

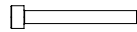
12X M8 X 20MM BUTTON HEAD SCREW



4X M8 X 12MM BUTTON HEAD BOLTS



4X M8 X 100MM CAP HEAD BOLTS



1X CROSSRAIL



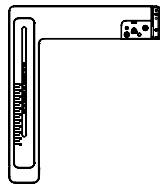
2X CORNER CAP (L AND R)



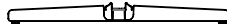
2X LEG CAP



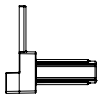
2X SINGLE LEGS



2X FEET



2X LEG SPIGOTS (L AND R)



4X M4 X 20MM CAP HEAD BOLTS

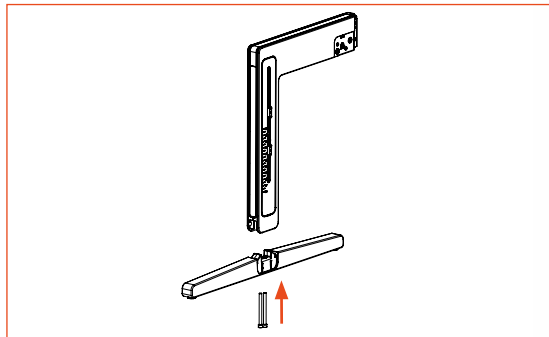


2X M4 X 35MM CAP HEAD BOLTS



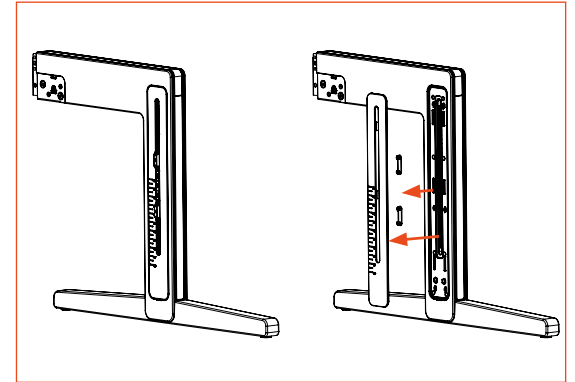
## 01

Firstly, attach the foot to the bottom of the single leg using 2 off M8x100mm cap head bolts. This is now a mid leg.



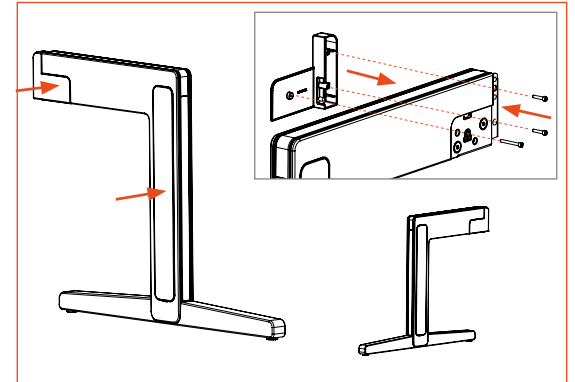
## 02

To create a left-hand end leg as shown, firstly remove the cover and castings from the outside face of the leg. To create a right-hand end leg, repeat but remove the opposite side cover.



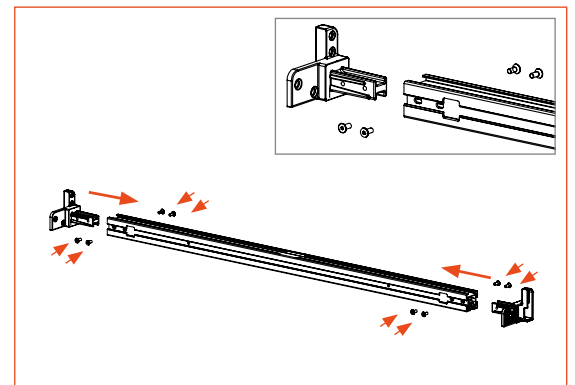
## 03

Replace with the external face caps, which connect using 2 off M4 x 20mm and 1 off M4 x 35mm cap head bolts inserted into the opposite side of the leg. This is now a left-hand end leg.



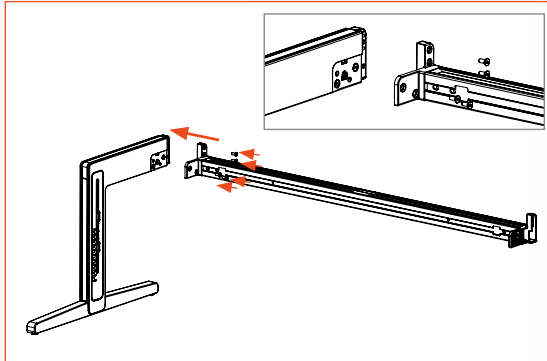
## 04

Slot the leg spigots into the main beam and secure with 4 off M8 x 20mm button head bolts. Repeat at the opposite end.



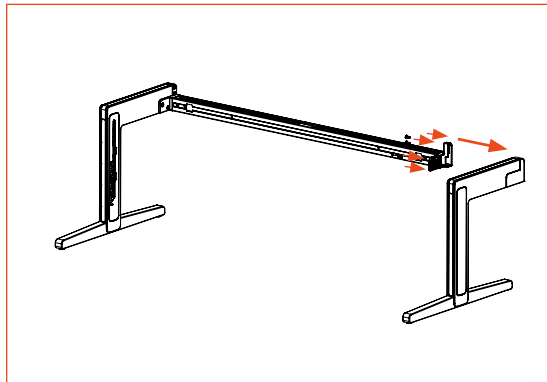
**05**

Place main beam assembly against the exposed centre face of the leg, and secure with 2 off M8 x 20mm and 2 off M8 x 12mm button head bolts.



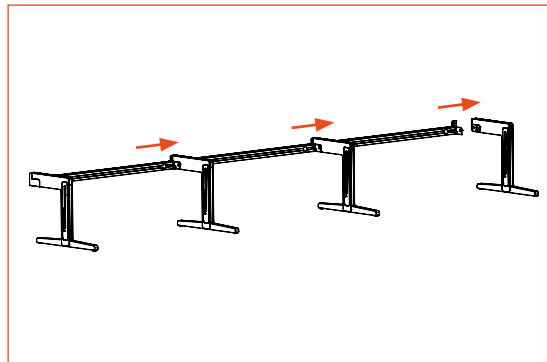
**06**

Repeat at the other end of the main beam, placing it against the exposed centre face of the remaining leg, and securing with 2 off M8 x 20mm and 2 off M8 x 12mm button head bolts.



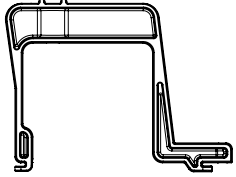
**07**

To create a row of desks, use two end legs and as many mid legs as required, and connect the main beams in the same way.

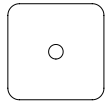


# Lower Cable Tray - Single Desk

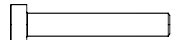
2X CABLE TRAY BRACKETS



2X FIXING PLATES



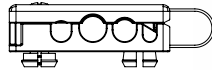
2X M6X30 CAPHEAD BOLTS



4X NO.8 X 3/8" POZI PAN SELF-TAPPING SCREWS

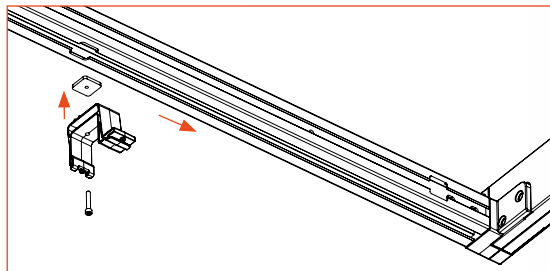


2X CABLE CLAMPS AND SCREWS



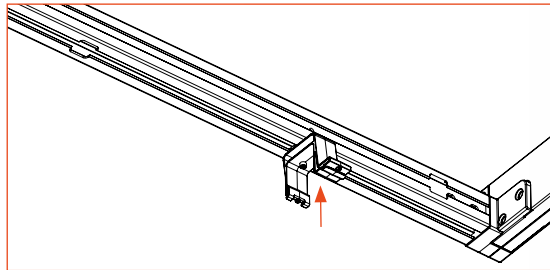
## 01

To attach the lower cable tray holder, fix one bracket to a plate loosely using 1 off M6 x 30mm caphead bolt.



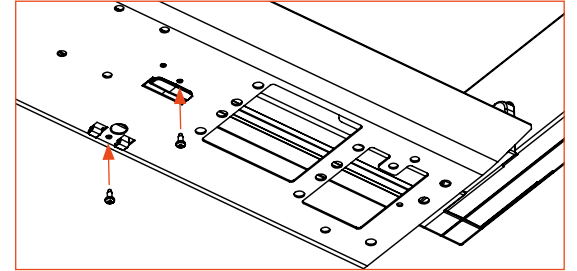
## 02

Slide the assembly along the rail until it lines up with the guide hole, then tighten.



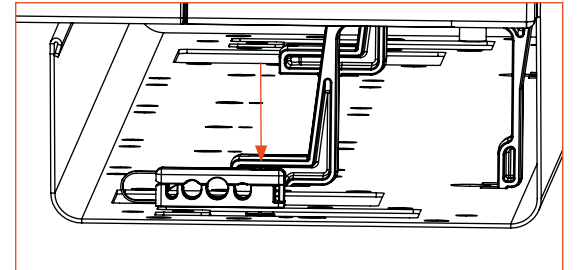
## 03

Raise the lower cable tray to the holders and slot both sets of hooks in as shown. This will require you to flex the bracket slightly. Secure using 2 off No.8 x 3/8" pozi pan self tapping screws.



## 04

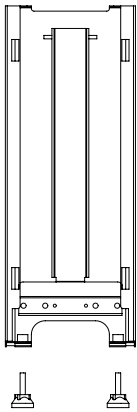
Click cable clamps into the tray at each end using the pre-loaded screws.



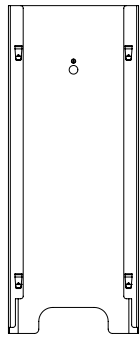


# Vertical Cable Management - Single Desk

1X VCM BODY WITH FEET



1X VCM COVER



1X CABLE CLAMPS



2X M6X16MM FLANGE HEAD BOLTS

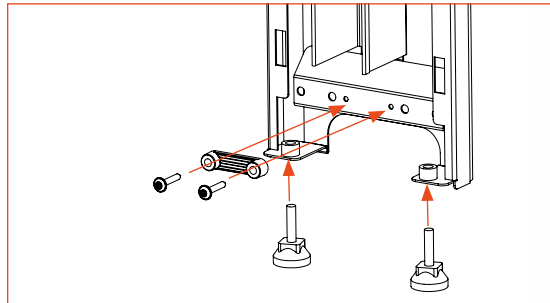


2X NO.8 FLANGE HEAD POZI SCREWS



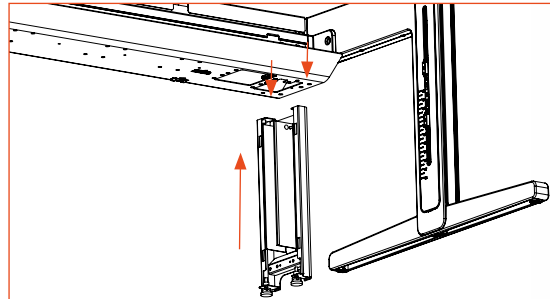
## 01

Firstly, using the 2 off No.8 flange head pozi screws, fix the cable clamp to the VCM body and screw in the feet.



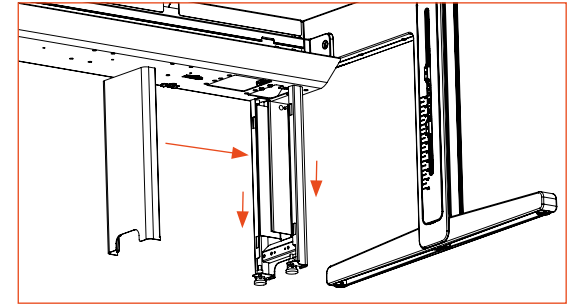
## 02

Lift the VCM body up to the underside of the cable tray, and fasten from above with 2 off M6 x 16mm flange head bolts.



## 03

Replace the VCM cover by aligning the four hook clips with the holes in the VCM body, pressing them in and slotting downwards.



## Cable Tray Covers

Refer to previous Cable Tray Covers section on Page 14-15

## Fabric and Glass Screen Dividers

Refer to previous Screen divider section on Page 16-17

## Height Settable Module

Refer to previous Height Settable Module section on Page 18-19

## Height Adjustable Module

Refer to previous Height Adjustable Module section on Page 20-24

## Upper Cable Tray

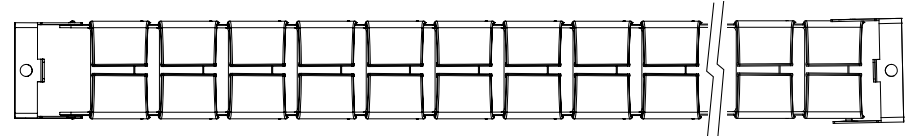
Refer to previous Upper Cable Tray section on Page 26

## Flexible Vertical Cable Management

Refer to previous Flexible Vertical Cable Management Section on Page 27

## Flexible Vertical Cable Management - Single Desk

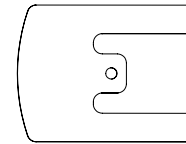
1X CABLE SPINE WITH FIXING BRACKETS ATTACHED



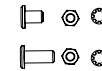
4X RUBBER FOOT



1X WEIGHTED PLATE



1X M6 X 20MM

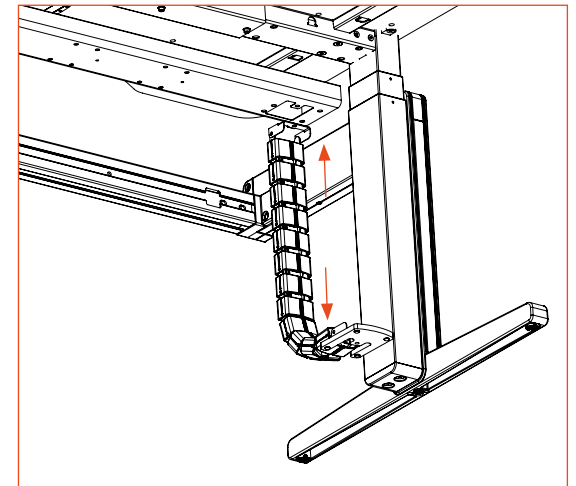


2X M6 SHAKEPROOF WASHERS

1X M6 X 12MM FLANGE HEAD BOLT

### 01

Fix one end of the cable riser to the upper cable tray using 1 off M6x12mm flange head bolt and nut, then fix the other end to the weighted plate using the remaining bolt.



## CPU Holder - Height Adjustable Single Desk

Refer to Previous CPU Holder HA section on Page 28-29

## CPU Holder - Height Settable

Refer to Previous Cpu Holder HSsection on Page 30-31

## Desk Divider Single Screen

Refer to Previous single screen section on Page 32-33

## Double Return Frame Assembly

Refer to Previous Double Return section on Page 36-37

## Return Frame Screens

Refer to Previous Return Frame Screens section on 38-39

## Frame-fit Single Return

Refer to Previous Frame-fit Single Return section on Page 40-42

## Screen-fit Single Return

Refer to Previous Screen-fit Single Return section on Page 38

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