

ASSEMBLY INSTRUCTIONS

—
Array Training Tables
Array Collaborative Tables

Assembly and Operating
Instructions

SENATOR

ASSEMBLY INSTRUCTIONS

! WARNING !

FAILURE TO OBSERVE AND COMPLY WITH ALL SAFETY,
ASSEMBLY AND OPERATIONAL INSTRUCTIONS
HIGHLIGHTED IN THIS BOOKLET WOULD RESULT
IN PERSONAL INJURY, DAMAGE TO YOUR
SURROUNDING OR BE HARMFUL TO OTHERS.



Table Assembly

ILLUSTRATIONS MAY APPEAR SLIGHTLY DIFFERENT DEPENDING ON THE MODEL OF TABLE ORDERED.

2X LEG COLUMNS



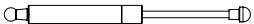
1X LH FOOT



1X RH FOOT



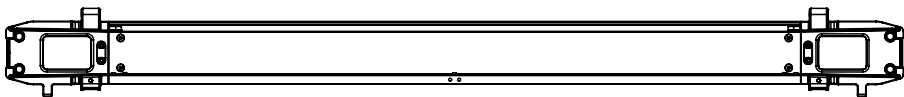
2X GAS STRUTS



1X HANDLE CONNECTING ROD



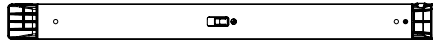
1X MAIN BEAM



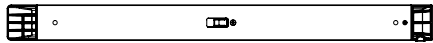
1X CENTRAL SUPPORT



1X LH OUTRIGGER



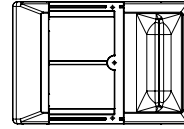
1X RH OUTRIGGER



2X GAS STRUT BRACKETS



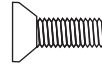
1X HANDLE BASE



1X INTERNAL HANDLE



4X M6X16MM COUNTERSUNK BOLTS



4X M6X16MM FLANGE HEAD BOLTS



4X M6X16MM CAP HEAD BOLTS



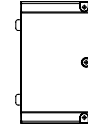
3X PAN HEAD SCREWS



1X TABLE TOP



1X HANDLE COVER



8X M10X50MM CAP HEAD



4X M8 CONNECTOR NUTS



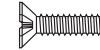
4X NYLON WASHERS



2X M8X30MM GRUB SCREWS

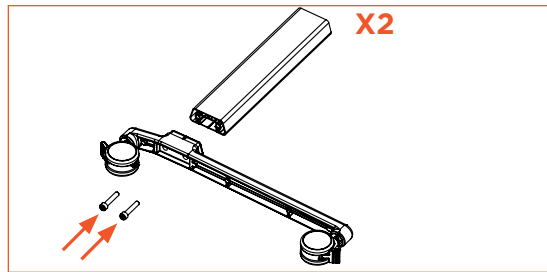


3X COUNTERSUNK SCREWS



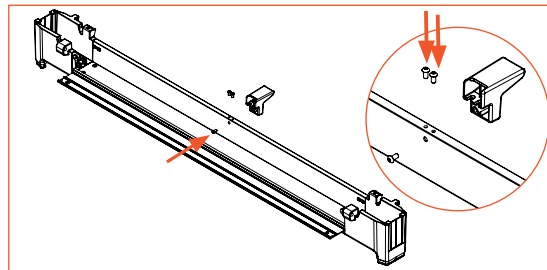
01

Attach column to feet using two M10 x 50mm bolts, repeat this for the other leg.



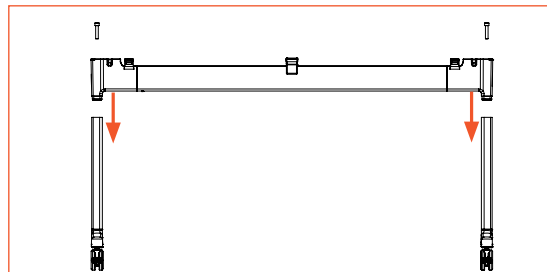
02

Attach the central support to the beam from the back (inside the beam) first using the M6 x 10mm Button head bolts, then from the top down.



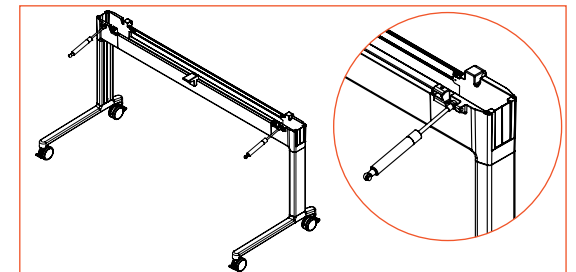
03

Attach the beam to both leg assemblies using the M10 x 50mm bolts.



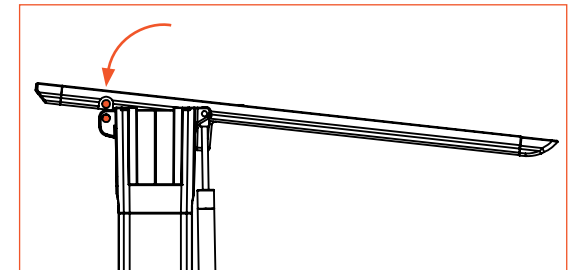
04

Clip both gas strut onto the table frame. Make sure that movable piston end is latched on to the main beam as shown.



05

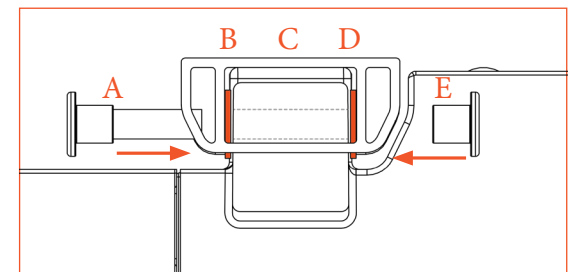
Fit the LH and RH outriggers by latching the outrigger over the front edge of the casting and pull down, until hinge holes align and hold in position.



06

Fix the hinge in place using the connector nuts, grub screws and plastic washers.

- A. Preload the first grub screw into the connector nut.
- B. Slide through the first hole and add washer.
- C. Push grub screw through the casting.
- D. Add Second Washer.
- E. Screw in final connector Nut.

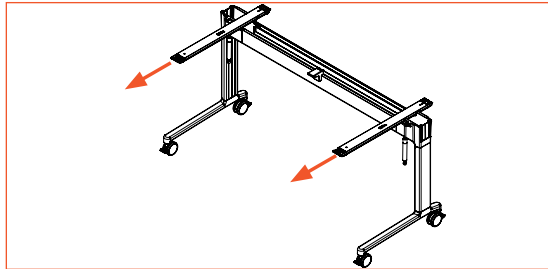


Then fully tighten with two 5mm Allan keys

07

Repeat stages 05 and 06 for the opposite side.

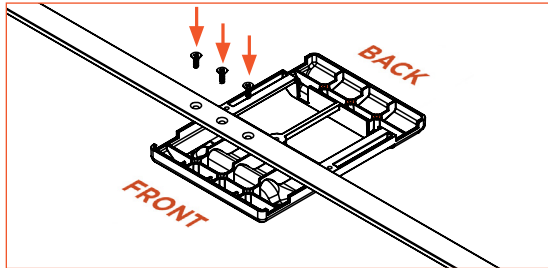
Note: Double check the mechanism is fully working by pulling the plastic part in each outrigger to make sure it latches back into position.



08

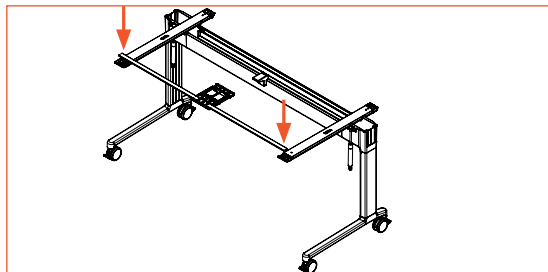
With a Screwdriver, Screw the handle and connecting rod together using the three countersunk screws provided.

Note: Use back Holes when assembling a Crescent table or Half Round.



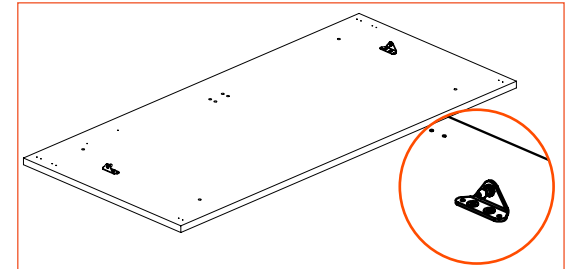
09

Rest handle bar in place over the slots in the plastic molded outriggers.



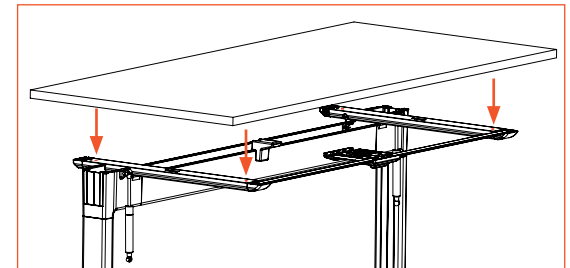
10

Fix gas strut brackets to top using four M6 x 16mm flange head bolts, making sure the brackets are facing inwards.



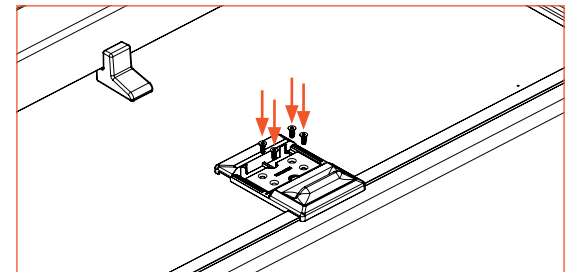
11

Fit the table top to table frame using four M6 x 16mm cap head bolts provided. (4 central holes towards front)



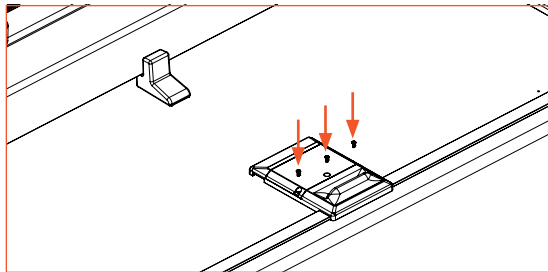
12

Fix the internal handle in place using four M6 x 16mm Countersunk bolts



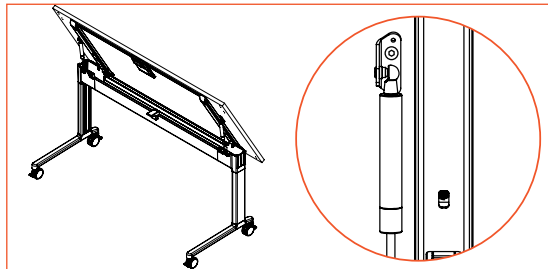
13

Using a screwdriver, Screw the handle cover in place using the three pan head screws.



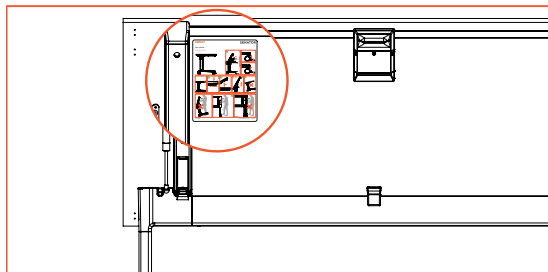
14

Pull the handle fully and lift the top up slowly. When the top is at roughlyly 60 Degrees on the C leg or 85 Degrees on the I Leg reach for the gas Strut and clip on the brackets which are fixed onto the top.



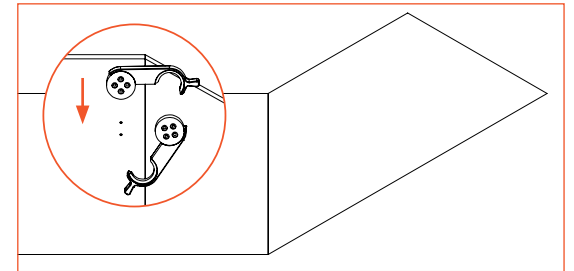
15

Ensure safety label is visible to customers and not obstructed.

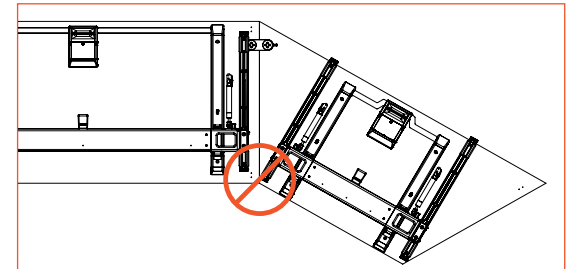


LINKING NOTE

Fix the linking bracket to the alternative holes when linking a rectangular table to a trapezoidal table.



There is no linking bracket on the rear of the Trapezoidal table.



SENATOR

Global Headquarters

Altham Business Park
Accrington
Lancashire
BB5 5YE
T +44 [0]1282 725000
sales@thesenatorgroup.com

thesenatorgroup.com

Part of **The Senator Group**

ST14401XX

REV: C